

# 2072

## LINOLEUM ADHESIVE



Powered by Microban<sup>®</sup> for superior mold and mildew protection.

### 1. DESCRIPTION

ROBERTS 2072 is a superior, commercial-grade adhesive designed specifically for the installation of linoleum flooring. This adhesive is designed with an early strength to grab and hold stiff linoleum floors in place.

#### Features and Benefits

- Strong initial grab
- Low odor
- Great working time for optimal positioning
- Coverage up to 120 ft<sup>2</sup> / gal
- For residential and commercial use including heavy rolling loads
- Moisture control up to 5 lbs. MVER and 80% RH

#### Approved Flooring Types

- Linoleum flooring

#### Approved Substrates

Concrete

APA rated plywood

Vinyl composition tile (clean, free of wax)

Primed gypcrete (refer to ASTM F2419)

Non-cushioned paper-backed sheet goods (properly prepared with embossing leveler)

Radiant heated floors and terrazzo

For flooring and backings not listed, contact Technical Services at (905) 791-4444 (CA).

### Recommended Trowel and Coverage Rate\*

**3/32" x 3/32" x 3/32" (2.4 mm x 2.4 mm x 2.4 mm) SQ Notch**

Flooring: Linoleum

Coverage: 46.5-18.9 m<sup>2</sup> per 18.19 liters / 500-600 ft<sup>2</sup> per 5 gallons

*\*NOTE: The trowel notches referenced are those typically recommended for the type of flooring being installed and are shown as a guide. Coverage rates will vary depending on trowel type, substrate and installation conditions. Consult flooring manufacturer for their specific trowel recommendations.*



SHELF LIFE  
**2 YEARS**



## 2. TECHNICAL DATA

<b>Product Type:</b>	Acrylic Latex
<b>Color:</b>	Off-white
<b>Odor:</b>	Neutral
<b>Open Time:</b>	Up to 45 minutes
<b>Working Time:</b>	Up to 25 minutes - Setup time will vary slightly with temperature and porosity of substrate
<b>Curing Time:</b>	24 hours
<b>Traffic:</b>	Residential: 24 hours
<b>Commercial:</b>	72 hours
<b>Rolling Loads:</b>	72 hours
<b>pH:</b>	Must not exceed 10
<b>Shelf Life:</b>	2 year from date of manufacture when stored in the original unopened container in a controlled environment. Does not require thinning
<b>Storage:</b>	Protect from freezing.
<b>VOC:</b>	<6 g/L

## 3. INSTRUCTIONS

### Limitations

- For interior use only.
- Ensure adequate ventilation during installation.
- Not recommended for the installation of cork flooring when it is to be the final finished flooring surface.

### Preparation

Subfloors must be structurally sound, dry, smooth, flat ( $\leq 3/16"$  within 10'), level and free of excess moisture/alkali and all substances (oil, wax, grease, paint, oil based sealers, adhesive residue, etc.) that may inhibit the bond of the adhesive or the performance of the flooring or its installation.

All substrate cracks, chips, holes, joints, high spots and irregularities must be adequately repaired. Expansion or other moving joints must not be filled or covered with flooring. Patching compounds must be suitable for the use application, cement based and polymer-modified, and applied according to the manufacturer's instructions.

### Installation

Materials and area temperature must be between 18-35°C/65-95°F with a maximum RH of 65% for 48 hours before and during installation as well as for 72 hours afterward. Large temperature or humidity increases or decreases can affect the flooring and performance of the installation. Lift a corner periodically to ensure 100% coverage of adhesive to the flooring backing and the substrate to ensure a void free bond.

Spread adhesive uniformly. Adhesive ridges should be of sufficient height to achieve full coverage of the substrate and the back of the linoleum flooring. Place linoleum into the adhesive while the adhesive is still fresh. The amount of time in which you have to place the flooring will vary with temperature and humidity.

### Clean-up

*Fresh adhesive* – warm, soapy water.

*Dried adhesive* – use mineral spirits sparingly with a clean, white cotton cloth. DO NOT POUR DIRECTLY ONTO FLOORING.

## 4. AVAILABILITY



### Packaging

18.19 L	2072RB020	075378207252
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## 5. WARRANTY

Roberts Consolidated Inc. offers a limited-product warranty on this product when installed in accordance with the printed specifications. Visit [robertsconsolidated.com/ca](http://robertsconsolidated.com/ca) or call (866) 435-8665 for full warranty details.

## 6. TECHNICAL SERVICES

For technical assistance or installation questions not covered in this document, please contact our Technical Services Department at (905) 791-4444 (Canada).



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